



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-1

Job Sheet 176790



Part No: D4775-1

Job Qty: 10 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:C 14.01.10 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Machining-3		18/05/26
100	Doosan	10 pcs	5/18/18	5/18/18	0.45	4.41	Doosan		18/05/26
110	QC	10 pcs	5/18/18	5/18/18	0.00	0.00	QC2 Machining-3		18/05/26
120	QC	10 pcs	5/18/18	5/18/18	0.00	0.00	QC8 Machining-3		J.C.A. 18-05-28
130	HandFinish	10 pcs	5/18/18	5/18/18	0.00	0.35	HandFinish1		SA 18-05-28
140	QC	10 pcs	5/18/18	5/18/18	0.00	0.00	QC7-4		BL 18-5-28
150	Powdercoat	10 pcs	5/18/18	5/18/18	0.00	0.15	Powdercoat1		BL 18-5-28
155	QC	10 pcs	5/18/18	5/18/18	0.00	0.00	QC3		BL 18-5-29
160	Packaging	10 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-2		21
170	QC21-SA	10 Ea	5/18/18	5/18/18	0.00	0.00	QC21		9-09 MAY 30 2018

Part Op 100 - 1- Turn as per Folio FB166 Rev: _____ & Dwg D4775 Rev: _____ 2- Tap for 3/8-24 Helical insert check with GO/ Descriptions: NO GO gauge 3

150 - START TIME: 1:20 CUT: 3:20 FINISH: 1:50

1413889.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.625W.125	6061-T6 Round Tube 0.625 X.125W	10.9000 ft (1.09 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.625W.125	11	25	0

Part Specifications

Specifications could not be found.

Plex 5/1/18 10:05 AM Dart.Gagnon.Michelle



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Container No: S074866



Part: D4775-1

Job No: 176790

Serial No/Batch: S074866

Revision:

Inspector:

Date: 05/26/18